



Digital Analytics and Robotics for Sustainable Forestry

CL4-2021-DIGITAL-EMERGING-01

Grant agreement no: 101070405

DELIVERABLE 5.1

Report on forest inventory accuracy

Due date: month 24 (September 2024)

Deliverable type: R

Lead beneficiary: PreFor

Dissemination Level: PUBLIC

Main author: Markus Karppinen

1 Introduction

Deliverable D5.1 is a report about forest inventory accuracy using individual tree detection with high density UAV-LiDAR as a data source. Reported accuracies are based on field trials in March 2023 (M6) and July 2024 (M22) in Switzerland and in May 2023 (M8) in Finland. The collection of field reference data for this deliverable was done under task T.6.2 specifically T.6.2.1.

2 Materials and Methods

2.1 Study Areas

2.1.1 Switzerland

The test area for trials is located in Stein am Rhein, northern Switzerland (Fig 1), near the border of Germany and Switzerland. Altitude of the study site from sea level is 600 - 700 m and is commercially managed by the forester from *Forstbetrieb Stein am Rhein*. The area's topography is varying from larger flat areas to areas unreachable by larger forestry machines and harvesters. Species composition in the area consists mostly of Beech (*Fagus L.*), Spruce (*Picea L.*) and Douglas Fir (*Pseudotsuga L.*).

The area selected for the mapping with aerial data was in total 80 hectares in size.

2.1.2 Finland

Test area for trials is located in Evo, southern Finland (Fig 2) and is used widely for remote sensing based forestry research by *University of Helsinki*, *University of Eastern Finland* and *Finnish Geospatial Institute* (Hakula et al. [2], Muhojoki et al. [5]). The forests are a mix of natural and commercially managed forests and the age structure combines young sapling stands and old growth forests. Species composition consists of Scots pine (*Pinus L.*), Norwegian spruce (*Picea L.*), Birch (*Betula L.*).

The area selected for scanning was 119 hectares in total covering all species and development stages of boreal forest that are used for commercial operations.

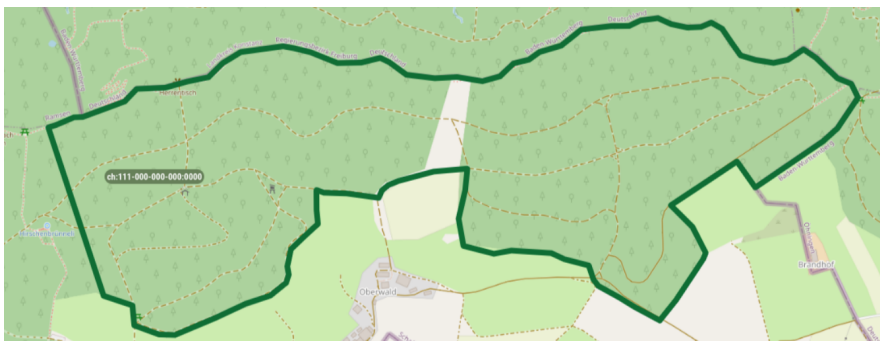


Figure 1: Test area coverage in Stein am Rhein, Switzerland.

2.2 Point Cloud Data

Aerial data was collected with PreFor's in-house developed UAV-LiDAR payload and the LiDAR measurement device used was a Velodyne HDL-32e. Collected data

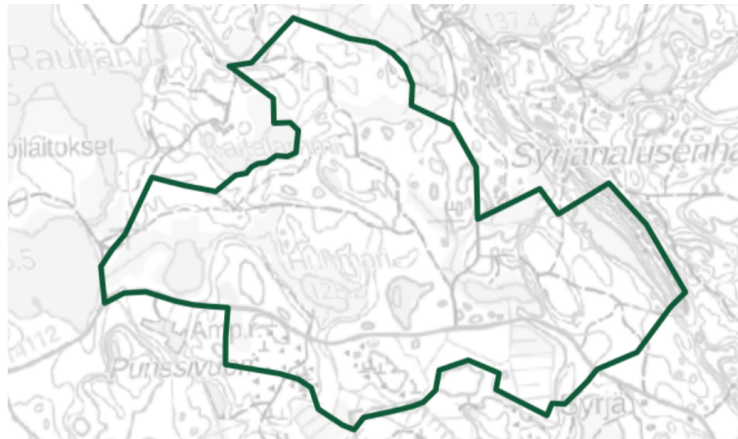


Figure 2: Test area coverage in Stein am Evo, Finland.

was post processed using PreFor's proprietary cloud based software for point cloud processing. Data collection was done in March 2023 in Switzerland, May 2023 in Finland and July 2024 in Switzerland.

Mobile laser scanning data was collected by the University of Oxford using a Frontier mobile mapping device. ~~Data was collected during all of the field campaigns, but not utilised for the purpose of this deliverable.~~

Terrestrial laser scanning data was collected in Switzerland by PreFor during March 2023. For data collection a Riegl VZ-400i was used, which was obtained from WSL. This terrestrial data was used as quality reference for the mobile and aerial mapping units data.

2.3 Reference Data

2.3.1 Switzerland

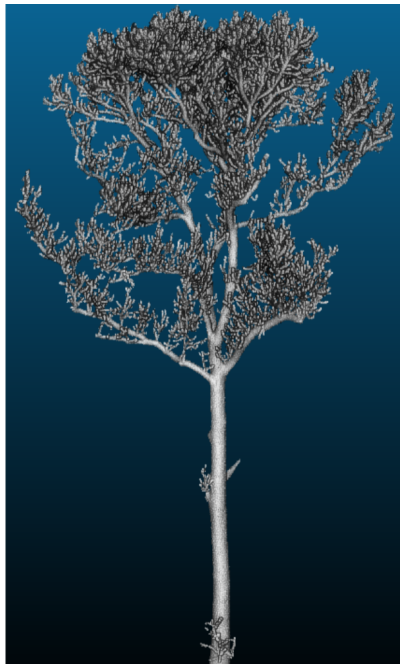
Reference data from Switzerland was collected in March 2023 by a) manually collecting tree information by WSL, and b) stamping AprilTags to the trees to be measured, for identification of individual trees from the collected terrestrial point cloud (University of Oxford) in a total of 11 different plots. Reference plots consisted of different species compositions and tree densities. Main purpose of this field reference data was to act as the basis for developing algorithms and models. Since the amount of data was comparably small, there was not any division to training and testing datasets.

Merging of the reference data to georeferenced aerial point cloud data was done using least squares optimization of xy-translations. Individual tree reference measurements consisted of the following attributes: diameter at breast height, species, lowest branch height. A summary table from reference measured trees is presented in table 1.

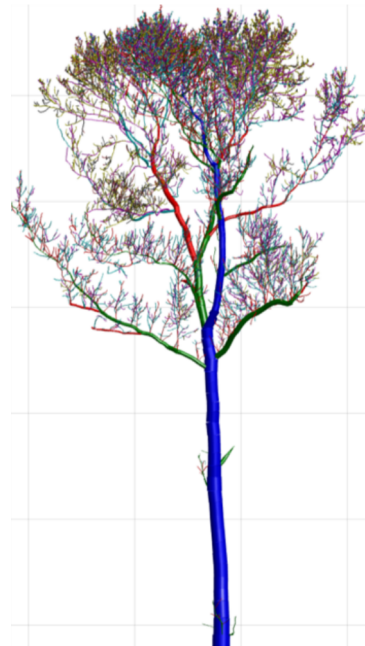
Using terrestrial laser scanning data, each individual reference-measured trees was extracted and quantitative structure models were used to estimate different tree crown and volumetric attributes together with diameter and height of the tree (Fig. 3). Results generated using quantitative structure models can be considered as reference for the predicted metrics for individual trees that are obtained using only aerial data. Reference created from terrestrial laser scanning data using quantitative structure models was used for evaluation of diameter estimation algorithms by University of Oxford ; ~~but not in this deliverable.~~

Species	count	dbh			
		mean	std	min	max
<i>Abies alba</i>	8	69.3	15.7	47.5	89.2
<i>Acer platanoides</i>	2	15.1	5.6	11.1	19.0
<i>Acer pseudoplatanus</i>	33	17.9	10.7	7.7	54.7
<i>Alnus glutinosa</i>	1	26.6		26.6	26.6
<i>Betula pendula</i>	5	12.7	7.9	7.4	26.6
<i>Fagus sylvatica</i>	58	42.9	17.2	9.1	84.4
<i>Fraxinus excelsior</i>	3	25.0	14.9	8.2	36.6
<i>Larix decidua</i>	12	37.9	14.9	24.0	68.5
<i>Picea abies</i>	58	36.1	12.5	13.2	67.7
<i>Pinus sylvestris</i>	9	35.0	17.9	12.5	67.2
<i>Pseudotsuga menziesii</i>	15	51.3	12.5	38.7	92.0
<i>Quercus robur</i>	11	11.8	2.3	7.9	15.5
<i>Tilia cordata</i>	11	21.5	7.5	9.4	31.9

Table 1: Summary of the species count and metrics for the diameter of the trees in centimetres.



(a) Tree point cloud of a *Fraxinus Excelsior*



(b) Cylinder model of a *Fraxinus Excelsior*

Figure 3: Different colours represent different branching orders

During the field trials in July 2024 in Switzerland, another separate reference dataset was collected to be used for evaluation, which is visualised in Fig. 4. The dataset was collected by WSL, and tree measurements are covered only for part of the trees. In order to evaluate accuracy of forest inventory based on aerial data, four artificial plots were set up inside the larger plot, which contain measurements for all the trees. The dataset contains only tree species and diameter, so calculated accuracy metrics from this data are for tree density, diameter, basal area and species classification.

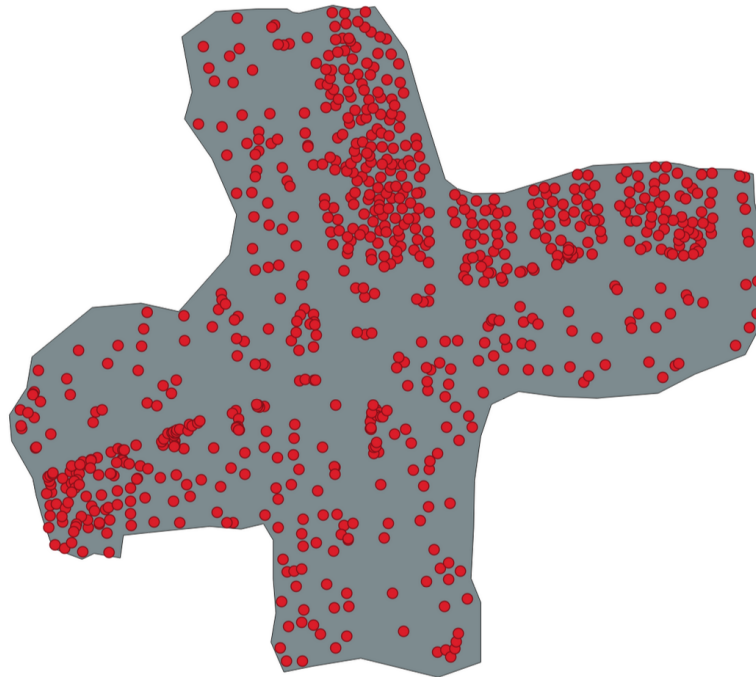


Figure 4: Treemap from intersection plot in Stein am Rhein

2.3.2 Finland

Reference data from Finland trials was collected from 12 sample plots that had been established in 2014 by the Centre of Excellence in Laser Scanning Research - network. Plots were measured with terrestrial laser scanning devices again during 2019, 2021 and during spring of 2023 there was a fourth campaign to produce a longitudinal dataset for the area for research purposes. Sample plots had also field reference measurements done during years 2014, 2019 and 2021, some of the plots have been thinned between the years. Data collected from the area is openly available through SCAN FOREST research infrastructure (scanforest.fi).

Reference measurements for individual trees were done using an a priori treemap generated from tree-level forest inventory created using aerial laser scanning data and PreFor's proprietary software. Treemaps were corrected for omission and commission trees during the field measurements, where next attributes were collected: species, diameter at breast height. Height was not measured for reference, since it is more accurate to calculate tree height from a point cloud instead using an angular measurement device (hypsometer etc.) in the field. A summary table from reference measured

trees is presented in table 2.

Species	count	dbh			
		mean	std	min	max
Pinus sylvestris	820	24.6	6.4	2	43.3
Picea abies	1214	11.1	7.4	1.3	41
Betula pendula	484	17.3	9.6	1.7	60

Table 2: Summary of the species count and metrics for the diameter of the trees in centimetres.

2.4 Methods

Individual tree-level inventory was done using PreFor’s proprietary cloud based point cloud processing software. The software processes input point cloud data, and detects individual tree locations while simultaneously calculating other relevant parameters such as: height, crown width, species and height of the living canopy. After the extraction of the basic parameters for individual trees, data is enriched using machine learning and statistical models in order to calculate indirectly the following parameters: diameter, volume, biomass, carbon and expected growth.

The accuracy of the forest inventory was calculated using plots as the unit of measurements. Metrics describing the accuracy were: basal area weighted mean diameter, basal area, dominant height, mean height, tree density and volume. For the evaluation of individual tree-level accuracy tree detection rate and species classification accuracy were calculated and reported. Metrics used for calculating accuracy were bias, relative bias, root mean square error and relative root mean square error.

The species label was divided to include only genus such as *Acer* spp. due to the limited amount of instances in reference data from Switzerland. In Finnish data, three main species were used (pine, spruce, birch).

To measure the accuracy of forest inventories constructed using Oxford’s MLS system, the online tree reconstruction pipeline presented in Freißmuth et al. [1] was used. The publication summarizing this work is attached to this deliverable for further reference.

3 Results

3.1 Switzerland

Validation data from the test area in Switzerland contained only information for location, tree species and diameter. Based on this reference, tree density, basal area, diameter and species classification accuracy are reported. In total there were four subplots from the reference area that contained all the trees that could be used for evaluation plot-level accuracy in the external validation dataset. Accuracy of the diameter and basal area and tree density are reported in Fig. 5. During the field trials in July 2024 there was also evaluation of diameter accuracy at tree-level, where bias was + 8 % and RMSE 25 %, when using data collected during the field campaign in March 2023.

Species classification was developed using terrestrial laser scanning data and field reference measurements from March 2023. During the initial tests in the training dataset 85 % overall classification accuracy was achieved, with 9 tree species in total.

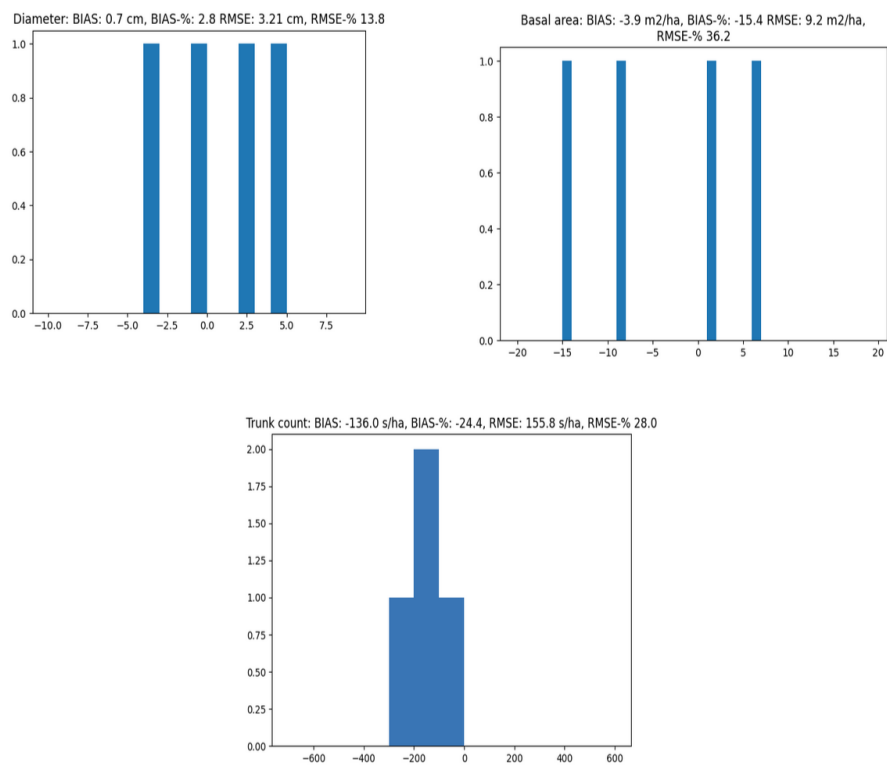


Figure 5: Error distribution of basal area weighted mean diameter (cm) and basal area (m²/ha) and tree density (trunk count, s/ha) in plot-level.

During the field campaign in July 2024, a dataset of 200 trees (112 coniferous, 88 deciduous) was collected in order to evaluate species classification accuracy. Evaluation revealed that the model was capable of differentiating between coniferous and deciduous trees, but within deciduous trees there are lots of difficulties and species classification accuracy was overall 14 %. When calculating classification accuracy only between deciduous and coniferous trees, overall accuracy was 58 %. Results from classification of deciduous and coniferous trees are presented in Fig 6.

Predicted	Deciduous	45 22.50%	17 8.50%	62 72.58%	51.72%
	Coniferous	67 33.50%	71 35.50%	138 51.45%	62.83%
Recall		112 40.18%	88 80.68%	200 58.00%	57.28%
				Accuracy	
		Deciduous	Coniferous	Precision	F1-Score
			Actual		

Figure 6: Classification accuracy between deciduous and coniferous species.

Using the online pipeline for creating forest inventories from MLS point clouds [1], diameter estimates have been generated and matched against the foresters' manual measurements using April Tags. Across all species, this resulted in a root mean squared error of 1.93 centimeters, which is competitive to the state of the art. All measurements have been acquired in real time while the data collection was running making post-processing unnecessary.

3.2 Finland

The accuracy of the inventory metrics were calculated for plot-level, where accuracy of the trunk density was reported according to Fig. 7. Tree detection rate was 95.5 % of the amount of trees that were measured in the forest. Diameter limit for the trees in reference was 5 centimetres.

One of the most important metrics for the inventory is tree diameter, which attributes also to the accuracy of basal area, volume, weighted mean diameter, weighted mean height and dominant height. When using only aerial data, regional allometric models from Kalliovirta et al [3] are being used that utilise species, crown width and height to predict diameter. This chain of models was able to give accuracies reported in the Fig 8 in plot-level.

Accuracy of basal area and volume are presented in Fig. 9. The volume was calculated using taper curve models by Laasasenaho [4], which utilises species, height

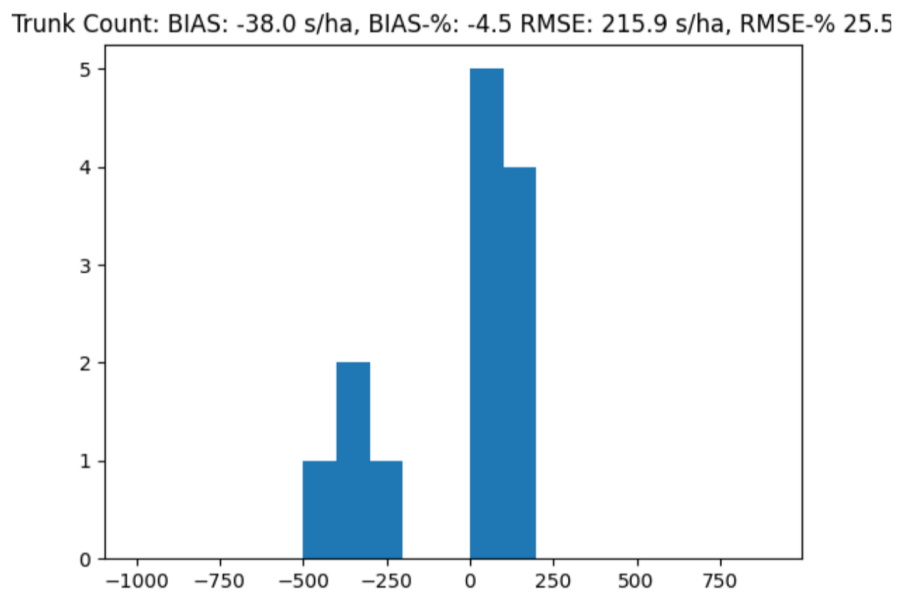


Figure 7: Error distribution of tree density (trunk count, s/ha) in plot-level.

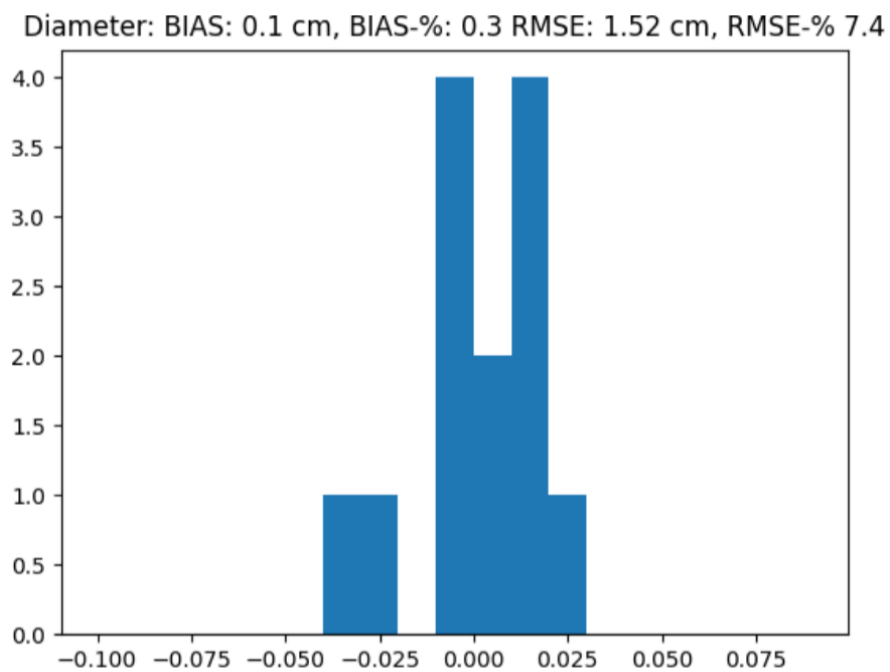


Figure 8: Error distribution of basal area weighted mean diameter in plot-level.

and diameter information. Reference is calculated by changing species to observed species and measured diameter from the field measurements.

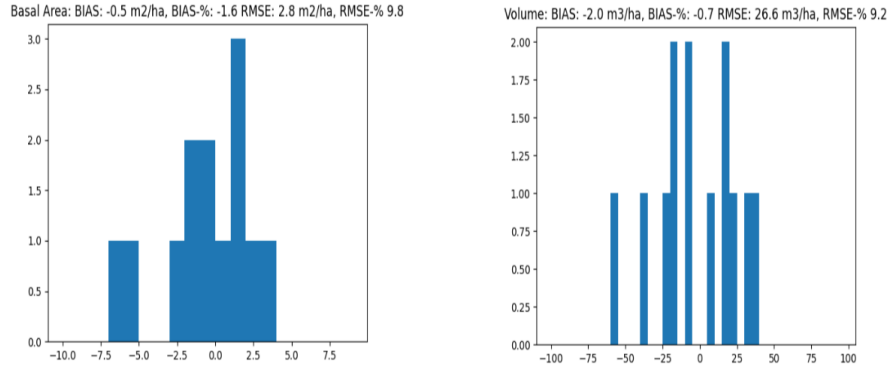


Figure 9: Error distribution of volume and basal area in plot-level.

Dominant height accuracy is one of the most accurate metrics that is possible to retrieve from UAV-LiDAR data. Error in this case is calculated keeping the height as the same value in inventory and reference, but the varying factor is order of the largest trees by diameter. When expecting the highest trees to have the highest diameter and height accuracy is near zero, then there is only small variations in the dominant height compared to reference. Accuracy of the basal area weighted mean height is expectedly close to the accuracy of dominant height. Error distributions of dominant height and mean height are visualised in Fig. 10.

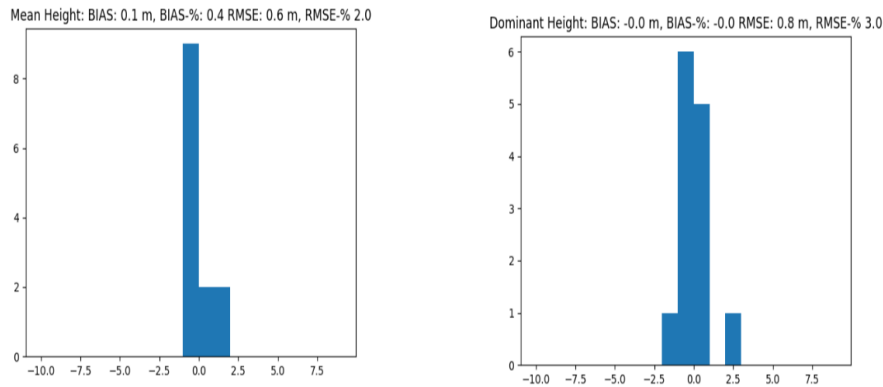


Figure 10: Error distribution of mean height and dominant height in plot-level.

The species classification accuracy is presented in Fig. 11. Classification of pine and spruce were most accurate, but classifying birches had some problems. The reason for this mainly comes from the fact that the data was collected during leaf-off season. Inventory is intended to be mainly conducted during leaf-on season, so there is bias in the training data used for species classification towards that scenario. Pine and spruce have some similarities in geometrical structure, which makes confusion between these instances more common than with spruce - birch pair.

Predicted	pine	418 48.32%	12 1.39%	33 3.82%	463 90.28% 9.72%	88.84%	
	spruce	32 3.70%	216 24.97%	18 2.08%	266 81.20% 18.80%	86.23%	
	birch	28 3.24%	7 0.81%	101 11.68%	136 74.26% 25.74%	70.14%	
	Recall	478 87.45% 12.55%	235 91.91% 8.09%	152 66.45% 33.55%	385 84.97% Accuracy	81.74%	
		Actual	pine	spruce	birch	Precision	F1-Score

Figure 11: Species classification confusion matrix with Finnish UAV-data.

4 Discussion

4.1 Switzerland

Forest inventory that has been conducted using UAV-LiDAR data at the test site in Switzerland is one of the first steps in the creation of a similar inventory product and system for the Central-European market as in Finland. One of the main challenges when changing location from Finnish commercially managed forests to Central-European forest with less silvicultural activities are more diverse structure of forest's that creates challenges for tree detection and larger diversity in tree species. The larger proportion of broad-leaved forests also creates challenges in tree-level modelling, when there is not as strong allometric relationship as there is with coniferous trees.

The missions performed with the MLS acquisition and online reconstruction pipeline have demonstrated state of the art estimates of the DBH being feasible on mobile system, which can be deployed on backpacks or alternatively on autonomous mobile platforms such as quadruped robots. The real time nature in particular makes the system highly deployable and easy to use as no time-consuming data management and post-processing is necessary.

4.2 Finland

PreFor's product, that is used for creating automatic forest inventory in Finland, has been extensively tested in different kinds of forest structures. During this project, the accuracy of the inventory was evaluated in commercially managed forests, in an area which has been widely used for research purposes utilizing datasets from different sources (aerial, mobile, terrestrial). Evaluation of the accuracy revealed that either using only aerial laser scanning data collected by drone or mobile laser scanning data from a handheld device, can produce accuracies competing with the state of the art.

When doing forest planning on a larger scale using individual tree-level information to extract compartment metrics and proposed action recommendations, there is a need for unbiased data. Random errors in individual trees are aggregated and statistically the mean error for compartment level is close to zero with unbiased predictions. While reaching this level of detection accuracy for larger and more diverse and complex areas, there remains sources of error that are difficult to take into account. Local differences in tree allometry regarding tree height and form of the taper curve form is becoming the dominating source of error with using only aerial data. In the future, this can be avoided by being able to directly measure the trees from the air with LiDAR. This will require that the accuracy of the sensors and algorithms keep evolving. An additional way to tackle these challenges is to include mobile laser scanning in the measurement pipeline to increase the density of accurate measurements along the height of the tree. This allows to perform automatic plot measurement, and calibration of the individual level tree-level models in the changing environment and climate.

References

- [1] Leonard Freißmuth et al. *Online Tree Reconstruction and Forest Inventory on a Mobile Robotic System*. 2024. arXiv: 2403.17622 [cs.R0]. URL: <https://arxiv.org/abs/2403.17622>.
- [2] A. Hakula et al. "Individual tree segmentation and species classification using high-density close-range multispectral laser scanning data". In: *ISPRS Open Journal of Photogrammetry and Remote Sensing* 9 (2023). DOI: <https://doi.org/10.1016/j.ophoto.2023.100039>.
- [3] J. Kalliovirta and T. Tokola. "Functions for estimating stem diameter and tree age using tree height, crown width and existing stand database information". In: *Silva Fennica* 39.2 (2005). DOI: <https://doi.org/10.14214/sf.386>.
- [4] J. Laasasenaho. *Taper Curve and Volume Functions for Pine, Spruce and Birch*. Communicationes Instituti Forestalis Fenniae. 1982.
- [5] J. Muhojoki et al. "Benchmarking Under- and Above-Canopy laser scanning solutions for deriving stem curve and volume in easy and difficult boreal forest conditions". In: *Remote Sensing* 16.10 (2024). DOI: <https://doi.org/10.3390/rs16.10>.

Online Tree Reconstruction and Forest Inventory on a Mobile Robotic System

Leonard Freißmuth^{1,2} Matias Mattamala¹ Nived Chebrolu¹ Simon Schaefer²
Stefan Leutenegger² Maurice Fallon¹

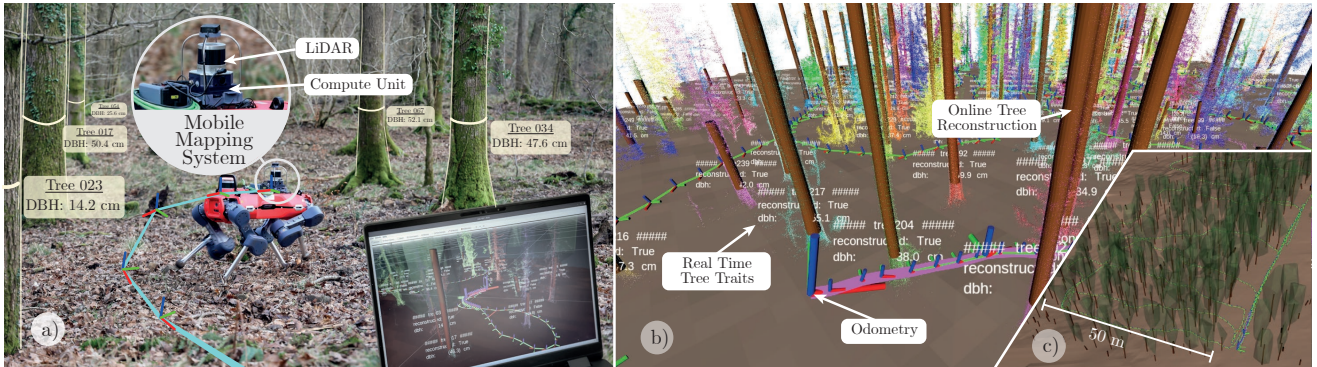


Fig. 1: The online pipeline for real-time reconstruction of trees running on a mobile robot walking through a forest (a). While acquiring data, a forester can evaluate the mapping process in real-time to evaluate coverage and reconstruction quality. The pipeline is able to reconstruct important tree traits online (b) and has been tested on plots as large as 0.7 ha (c), which we visualize in our video attachment³.

Abstract—Terrestrial laser scanning (TLS) is the standard technique used to create accurate point clouds for digital forest inventories. However, the measurement process is demanding, requiring up to two days per hectare for data collection, significant data storage, as well as resource-heavy post-processing of 3D data. In this work, we present a real-time mapping and analysis system that enables online generation of forest inventories using mobile laser scanners that can be mounted e.g. on mobile robots. Given incrementally created and locally accurate submaps—*data payloads*—our approach extracts tree candidates using a custom, Voronoi-inspired clustering algorithm. Tree candidates are reconstructed using an algorithm based on the Hough transform, which enables robust modeling of the tree stem. Further, we explicitly incorporate the incremental nature of the data collection by consistently updating the database using a pose graph LiDAR SLAM system. This enables us to refine our estimates of the tree traits if an area is revisited later during a mission. We demonstrate competitive accuracy to TLS or manual measurements using laser scanners that we mounted on backpacks or mobile robots operating in conifer, broad-leaf and mixed forests. Our results achieve RMSE of 1.93 cm, a bias of 0.65 cm and a standard deviation of 1.81 cm (averaged across these sequences)—with no post-processing required after the mission is complete.

I. INTRODUCTION

In traditional clear-cut forestry, plots of several hectares are felled at once when deemed ready for harvesting or thinning [21]. Modern forestry methods aim to minimize the

impact on the forest ecosystem by carefully selecting which trees to cut—usually those fully grown or inhibiting the growth of other trees—which is called *continuous coverage forestry* [20]. To support this approach and to assess its impact on the ecosystem requires the systematic data collection of tree locations and relevant tree traits, *forest inventories*, which enable the construction of high-fidelity digital twins of the forest, known as *marteloscopes*. For producing these marteloscopes, foresters and ecologists traditionally measure the tree traits manually, which is time-consuming and limits the set of tree traits that can be measured.

In order to address these challenges, methods based on terrestrial laser scanning (TLS) enabled a systematic and accurate acquisition of forestry data. However, they need periodic repositioning of the laser device through the forest, which increases data acquisition time and requires resource-heavy post-processing to determine the forest traits. In addition, vast amounts of raw data are generated, which reach up to 20 GB/ha. Alternatively, mobile laser scanners (MLS) have a much lower acquisition time as the sensor continuously moves, e.g. on a mobile robot. MLS methods, however, incur a compromise in sensor accuracy—a TLS sensor achieves millimeter measurement accuracy while MLS scanners are in the centimeter range. As a result, MLS mapping systems suffer from drift in pose estimation.

To address the issues of file size and post-processing time, we propose to amortize the post-processing time by performing the reconstruction online, during data acquisition. This approach provides immediate feedback on the scanning quality and coverage, and produces a marteloscope immediately after the session ends. In our initial approach, Proudman

¹ The authors are with the University of Oxford, UK. {matias, nived, mfallon}@robots.ox.ac.uk .

² The authors are with the Technical University of Munich, Germany. {stefan.leutenegger, simon.k.schaefer, l.freissmuth}@tum.de

³ Our video attachment can be found at <https://youtu.be/5AJwPEV1ZMU>.

et al. [25] attempted to achieve this by detecting trees at the sensor rate of the LiDAR and then fusing and correcting the estimates upon loop closure. This required several simplifications in the tree detection and modeling to cope with the sensor frequency, consequently producing inferior reconstructions. This—in combination with the sparsity of single scans—did not allow for faithful estimation of tree parameters.

In this work, we address these limitations and introduce a real-time system to create online forest marteloscopes on mobile robotic platforms. We use a combination of a pose graph SLAM system and a custom *Tree Manager* module to segment trees, associate measurements over time, and maintain global consistency. Once there are enough measurements available for a tree, it is reconstructed employing a filtering procedure based on the Hough Transform and a model-averaging reconstruction algorithm. Although running with limited compute resources, our pipeline produces faithful estimates of important tree traits faster than point clouds are acquired. Thus, our approach can be considered the first algorithm that enables real-time forest inventory with reconstructions available as soon as the measurement session has ended.

In summary, we present four contributions in our work: Our approach is able to (i) extract relevant tree traits online with accuracy competitive to state-of-the-art post-processing approaches, (ii) produce a globally consistent tree map of the forest which is built incrementally and updated in real-time, (iii) robustly detect and fit stacks of oblique cone frustums in the presence of heavy noise, which has been tested on datasets of different tree compositions, (iv) run on a mobile system - either a quadruped robot or a human-carried backpack. We have extensively tested our approach using forest data from the UK, Switzerland, and Finland.

II. RELATED WORK

1) *Terrestrial Laser Scanning*: The ecology and forestry community has developed a mature body of literature describing tools for building forest inventories using TLS [15], [16]. Methods building high-fidelity models usually employ highly engineered pipelines based on cover sets, clustering, sorting, and cylinder fitting algorithms to reconstruct the tree components [14], [27]. While these methods aim to extract maximum information from point clouds, they often incur substantial computational costs, with processing times up to half an hour per tree [27].

Other methods focus on building a lower fidelity model of the tree that only considers the stem. These approaches typically begin with Voronoi clustering of the trees [23], followed by individual stem reconstruction [5], [23]. Methods employing clustering of cover sets can reconstruct multiple trees from the point cloud directly [22].

Stem models usually consist of stacked oblique cone frustums [5], [17], [23] or a cubic spline [22] that interpolates the diameters, enabling the tree diameter to be interpolated and extrapolated along its height. These methods involve a reconstruction of a stack of circles. An effective approach

has been to filter outliers that are not in keeping with three lower circles [17], [22]. When coupled with terrain detection, these methods offer an automated procedure to estimate the diameter at breast height (DBH) and other tree traits, such as the total merchantable volume [22], [23] and stem curvature [24]. They achieve a Root Mean Square Error (RMSE) for the DBH estimate as low as 7.3 mm [22].

While these approaches offer high-fidelity representations and accurate reconstructions, their computational cost makes them unsuitable for online processing. So instead, in this paper, our emphasis lies on Mobile Laser Scanning, enabling convenient data generation and evaluation by moving the sensor through the plot—in a fraction of the time.

2) *Mobile Laser Scanning*: Other researchers also focus on improving MLS systems, deploying them on backpacks [12], [25] or drones [11]. A notable advantage of MLS systems is that they achieve better coverage of the trees by continuously scanning from multiple perspectives [3]. The primary challenge facing MLS pipelines, however, is the complex alignment procedure of point clouds. While short-term missions may suffice with simple integration of odometry for alignment [26], longer missions need a SLAM system to correct sensor drift in the odometry [3], [11], [12]. As we design our pipeline to work with long-duration scans, we also employ a SLAM system to ensure global consistency. Once a globally consistent map is obtained, MLS pipelines employ various methods to generate a digital terrain model (DTM) to standardize the clouds by height. This is followed by clustering using learned approaches [26], the Watershed Algorithm [11], the QuickShift++ Algorithm [19], or euclidean clustering [25].

For modeling a tree, MLS methods usually represent the stem as a single cylinder [25], a stack of oblique cone frustums [3], [11], [18], or polynomial curves [11], [12] fitted to a stack of circles. The most promising results are achieved by curve models with RMSE for the DBH of 0.6 cm. Non-curve-based methods achieve an RMSE for the DBH as low as 1.14 cm [23]. All these methods process point clouds in post-processing after acquiring all data and leaving the forest. To support foresters in gathering high-quality data and reduce reconstruction time, our focus is on an online approach that provides a real-time visualization as the map and reconstructions are being generated.

It is hard to compare the algorithms of related work to our datasets as the complex pipelines and datasets are usually not accessible or applicable to our data. Instead, we compiled the reconstruction results of state-of-the-art approaches in Tab. I to assess the performance of our pipeline. As can be seen, our approach achieves competitive results while at the same time being able to run online, which is novel to the field.

III. METHOD

The pipeline we propose, as shown in (Fig. 2), builds on top of our pose graph SLAM system, which is fed by a LiDAR inertial odometry (LIO) module [29]. The *local mapping* module integrates point clouds to local submaps—data *payloads*—to increase density. A constant stream of payloads

	RMSE DBH ↓	Plot Types	online capability
Meher et al. [19]	11.8 cm	C	✗
Bienert et al. [3]	3.8 cm	M, D	✗
Liu et al. [18]	2.0 cm	M	✗
Bauwens et al. [2]	1.1 cm	C, M, D	✗
Hyppä et al. [11]	0.6 cm	C	✗
Ours	1.9 cm	C, M, D	✓

TABLE I: Comparison of state-of-the-art approaches for building forest inventories from MLS point clouds. The RMSE for the DBH is given for each approach. The plot types are C: Coniferous, M: Mixed, D: Deciduous.

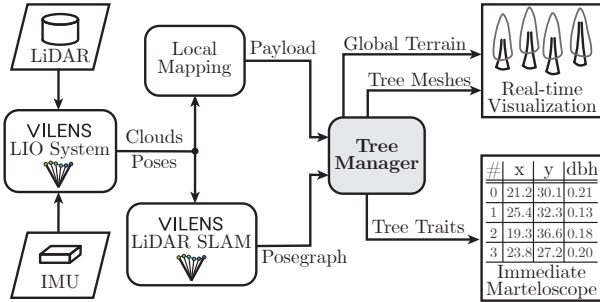


Fig. 2: Overview of our proposed online tree reconstruction pipeline. The central *Tree Manager* is fed with payload clouds from the local mapping module as well as the pose graph from the LiDAR SLAM system. It generates a real-time visualization and constructs a martelloscope.

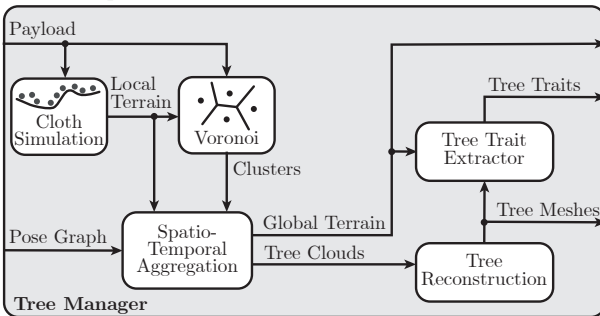


Fig. 3: Overview of the *Tree Manager* module. Terrain models are produced by a cloth simulation filter (CSF) and clusters are computed by a Voronoi-inspired algorithm. We aggregate them over time in a globally consistent manner using the SLAM pose graph. After reconstruction of the trees, we can extract important tree traits.

is the input to our *Tree Manager* (Fig. 3). The *Tree Manager* builds a *Local Terrain Model* and *segments* the trees. It uses the SLAM pose graph to aggregate measurements for tree instances in a *spatio-temporal* manner. With enough data, the tree is *reconstructed* and *tree traits* are extracted. The result of the pipeline is an online visualization of the map and a martelloscope immediately after data acquisition.

In our work, we use two coordinate frames: The map frame M for final reconstruction and the moving sensor frame S^t at timestamp t , for representing raw measurements.

A. Local Mapping

Using the poses provided by the odometry and by integrating loop closures, VILENS builds a globally consistent and time-varying pose graph. This graph comprises stamped

transformations ${}^M T_{S^t}$ from sensor frame to map frame.

The LIO system outputs a point cloud at a rate of 10 Hz. Although the density of an individual scan is sufficient for odometry, it is not dense enough for faithful tree reconstruction. This is why we integrate individual measurements along a trajectory of 20 m using the poses provided by the LIO, which we call a *payload* (abbreviated pl). We represent the payload in S^t with t referring to the center timestamp of the 20 m long trajectory. Using t as a unique identifier, the payload cloud is attached to the SLAM pose graph. To reduce computational load, we first downsample the cloud using a voxel filter with a resolution of 1 cm. Secondly, we remove points further away than $r_{pl} = 20$ m as they are noisier than short-range points. After reducing the point count, we call the stamped payload cloud $S^t \mathcal{P}_{pl}$.

B. Terrain Model based on Cloth Simulation Filtering

For modeling sloping forest terrain, we generate a local DTM $S^t \mathcal{M}_{DTM}^{local}$ for $S^t \mathcal{P}_{pl}$ using the cloth simulation filter proposed by Zhang et al. [31]. We associate it with the SLAM pose graph so that we can combine the set of $S^t \mathcal{M}_{DTM}^{local}$ into a global DTM ${}^M \mathcal{M}_{DTM}^{global}$ to extract tree traits (Sec. III-D).

C. Voronoi-Inspired Tree Segmentation

To cluster the trees, we propose an adaptation to the algorithm introduced by Cabo et al. [5], where the authors clustered TLS point clouds. Cabo et al. normalized the floor height of the point cloud and cropped it between heights where they expected no foliage. After clustering the cropped sections, they fit tree axes to the clusters using principal component analysis, and ultimately assigned points to tree instances by distance to the closest tree axis following the Voronoi paradigm.

We extend their approach by introducing non-maximum suppression (NMS), where we fit tree axes to three cropped sections—instead of one—and choose the best fit using a fitness function. After normalizing the floor height of $S^t \mathcal{P}_{pl}$ using $S^t \mathcal{M}_{DTM}^{local}$, we align the cloud with gravity by transforming it into the map frame M . Now, we crop the cloud at three height intervals and cluster the crops using Density-Based Spatial Clustering of Applications with Noise (DBSCAN) [8] resulting in cluster point clouds $\{\mathcal{P}_{cluster}^{k^t}\}_{k^t}$. We fit a cylinder to each cluster by estimating two circles (Sec. III-E) fitted to slices on the top and bottom of the cluster. After this, we use the fitness function ϕ_{k^t} described in Eq. (1), employing the distance $d(p_i, a_{k^t})$ from point $p_i \in \mathcal{P}_{cluster}^{k^t}$ to axis a_{k^t} , the cylinder’s radius r_{k^t} , and the Heaviside function $H(x)$. This function penalizes points inside the cylinder and prefers points close to its surface.

Using ϕ_{k^t} , we apply NMS to select the best cylinders, whose main axes build the final set of axes $\{a_{NMS}^l\}$.

$$\phi_{k^t} = \frac{N_{1.2 * r_{k^t}}}{N_{0.5 * r_{k^t}}} \quad N_\theta = \sum_i H(d(p_i, a_{k^t}) - \theta) \quad (1)$$

Finally, we compute distances from every point in the height-normalized point cloud to all a_{NMS}^l . After undoing

the height-normalization and transforming the point clouds back into S^t , we arrive at cluster point clouds $S^t \mathcal{P}_{\text{cluster},l}$.

D. Spatio-Temporal Aggregation

In order to keep the map globally consistent over time, the tree manager uses ${}^M \mathbf{T}_{S^t}$ from the SLAM pose graph to transform raw measurements, which are stored in the sensor frame S^t , into map frame M . Whenever loop closures occur, the SLAM system updates ${}^M \mathbf{T}_{S^t}$, which keeps the pose graph and thereby our reconstructions globally consistent.

To build ${}^M \mathcal{M}_{\text{DTM}}^{\text{global}}$, which is used to locate the measurement height for the DBH, all local DTMs are converted into map frame M . For smooth blending of the local models, we generate weights for every vertex of the DTMs using the function described in Eq. (2). It enables a C0-continuous transition between local DTMs using their width w_{DTM} and length l_{DTM} as well as the sensor position $\mathbf{x}_{\text{sensor}}$. Using rays sampled on a regular grid and an efficient ray-to-mesh intersection algorithm by Wald et al. [28], we build ${}^M \mathcal{M}_{\text{DTM}}^{\text{global}}$ by computing the weighted average of the local DTM heights for every ray.

$$w(\mathbf{x}) = 1 - \frac{\|\mathbf{x} - \mathbf{x}_{\text{sensor}}\|_2}{\min(l_{\text{DTM}}, w_{\text{DTM}})/2} \quad (2)$$

In addition to ${}^M \mathcal{M}_{\text{DTM}}^{\text{global}}$, the Tree Manager also maintains a database of tree instances. Whenever a clustering result becomes available, every cluster $S^t \mathcal{P}_{\text{cluster},l}$ is compared to the current database of trees. $S^t \mathcal{P}_{\text{cluster},l}$ is either added to an existing tree instance if it is close, or a new instance is created. Using the timestamps of the clusters for association, the Tree Manager regularly realigns all clusters in all trees using the most recent ${}^M \mathbf{T}_{S^t}$ from the SLAM pose graph.

To make the best use of the available compute resources, we require certain coverage conditions on every tree before it is reconstructed. The first condition is a maximum distance of the sensor from the tree of at least $d_{\text{min}}^{\text{reco}}$, which ensures that the LiDAR with its limited field of view has scanned points sufficiently high up the tree. The second condition is the coverage angle $\alpha_{\text{min}}^{\text{reco}}$ making sure that there are sufficient measurements from around the tree. In our experiments values of $d_{\text{min}}^{\text{reco}} = 10m$ and $\alpha_{\text{min}}^{\text{reco}} = \pi$ gave reasonable results.

E. Tree Reconstruction and Tree Trait Extraction

Once the reconstruction criteria of the Tree Manager are fulfilled, we reconstruct the tree as a stack of oblique cone frustums between circles at regular heights (Fig. 5). To generate a circle modeling the tree's crosssection at a certain height, we slice each cluster in a tree instance resulting in 2D point clouds. The biggest challenges here are to reject outliers originating from twigs and branches and to be robust against noise introduced by the sensor and the odometry while retaining real-time performance.

De Conto et al. [6] proposed an effective algorithm to achieve this robustness by first filtering outliers using the Hough Transform [10] applied to circles [7] and then to fit a circle in the least squares sense to the remaining points. Using the Hough Transform, one can detect circular shapes

in a bitmap of edges by using circles of variable centers and radii to vote within a discretized Hough space. For circles, the Hough space is three-dimensional with two coordinates for the circle center and one for the radius.

To apply the Hough Transform to our point cloud setting, one has to rasterize the points by aggregating them into a bitmap. In our experiments, desirable results required fine rasterization, which incurred high memory and computational costs. To mitigate this, we opted to use the sampling-based Randomized Hough Transform (RHT) [1], [30], which Jiang et al. [13] have demonstrated to be very efficient for fitting circles.

To implement RHT, we sample triplets of points and explicitly fit circles to them, which we call triplet-circles. Inspired by [13], we employ density-weighted sampling where points with close neighbors are more likely to be part of a triplet. We transform all triplet-circles into the Hough space where they form a set of votes $\mathcal{P}_{\text{Hough}}$ following the Hough paradigm. The optimal circle fit is then found by locating the point $\mathcal{C}_{\text{Hough}}$ in the Hough space, where the most votes are concentrated. To find this point, we represent $\mathcal{P}_{\text{Hough}}$ in an octree which allows us to efficiently find the point in $\mathcal{P}_{\text{Hough}}$ with the most neighbors within a sphere $\mathcal{S}_{\mathcal{C}_{\text{Hough}}}$ of fixed radius around it (Fig. 4). We demonstrate the benefit of using RHT over different outlier rejection mechanisms in Sec. IV-C.1.

To optimize computational efficiency, we constrain the Hough space to consider only circles close to the previous circle in the x-y plane of M . For this to work reliably, we need a robust initialization, which we achieve by using a non-maximum suppression (NMS) on the first three reconstructions.

To combine circle estimates from the individual clusters into a single estimate of the trunk's cross-section, we follow the approach of Hyypä et al. [12] by translating the sliced tree clusters such that the centers of the Hough-circles align. After alignment, we merge the sliced clusters into a single point cloud to which we fit the final circle in the least-squares sense, for which Bullock et al. [4] proposed an explicit algorithm.

For visualization purposes, we also generate canopy meshes. These can be efficiently computed by fitting a convex hull to all canopy points. We treat points more than 2 m away from ${}^M \mathcal{M}_{\text{DTM}}^{\text{global}}$ and greater than twice the diameter away from the stem axis as canopy points.

Once reconstructions of terrain and trees are available, we visualize them in real-time, which enables assessment of the scanning quality and the coverage of the plot. Immediately after the mapping session ends, we export the results into an industry-standard representation for a marteloscope.

IV. EXPERIMENTAL EVALUATION

The focus of this work is the implementation of a real-time pipeline that reconstructs individual trees and extracts their tree traits. We present our experiments to show the capabilities of our method and to support our key claims, which are: (i) The extraction of relevant tree traits with

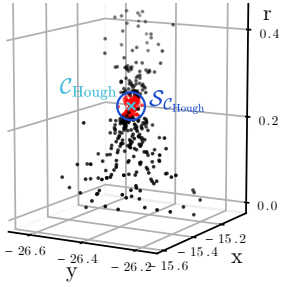


Fig. 4: Point cloud $\mathcal{P}_{\text{Hough}}$ of triplet-circles represented in the Hough space. At a point C_{Hough} with a sphere $S_{C_{\text{Hough}}}$ around it containing many triplet-circles, a good circle fit can be found.

	Plot	Conifer	Mixed	Deciduous	All
	Detection Recall \uparrow	98.3%	98.6%	97.4%	98.1%
DBH	RMSE [cm] \downarrow	1.18	2.22	2.38	1.93
	Bias [cm] \downarrow	0.02	0.34	2.05	0.65
	Std [cm] \downarrow	1.17	2.18	1.04	1.81
RMSE Stem	Diameter [cm] \downarrow	2.91	3.14	3.12	3.02
	Center [cm] \downarrow	5.78	9.56	14.88	8.05
Mean Height	Ours [m] \uparrow	8.36	6.30	3.30	6.12
	TLS [m] \uparrow	17.16	15.22	5.94	10.22

TABLE II: Evaluation of our pipeline on three different plots. We report the RMSE of DBH estimates (relative to manual measurements) and the RMSE of the stem diameter and curvature measured along the entire stem (relative to a TLS based model). Additionally, we measured the mean height of the reconstructed stems and the detection recall of the clustering algorithm.

accuracy competitive to state-of-the-art approaches, (ii) the generation of a globally consistent map of the forest, (iii) the robust fitting of oblique cone frustums to the trees in the presence of heavy sensor noise (iv) the ability to run on a mobile system.

A. Tree Trait Estimation Accuracy

The first experiment evaluates the quality of our reconstructions and demonstrates that we can estimate tree traits with accuracy competitive with the state of the art. We considered three plots located in a forest in Stein am Rhein, Switzerland consisting of coniferous (58 trees), broad-leaf (163 trees) and a mixture of the two (70 trees). We expect conifer trees with large diameters and a sparse under-canopy to be easier to reconstruct than broad-leaf trees with more vegetation close to the ground as well as a complex branching structure.

The campaign was executed in March 2023 which involved MLS scanning with our Mobile Mapping System and manual measurements of the DBH by a team of professional foresters. We use these manual measurements as a ground truth to compare our *DBH estimates* to. We also want to assess the location of the stem’s center as well as the diameter of the tree trunk along the entire height, which we call *stem curve*. For this assessment, we need more descriptive measurements, which we obtain by building tree models from TLS scans with a resolution of 1 cm. For this experiment, we evaluated our system by simulating online data acquisition and tree reconstruction after data acquisition

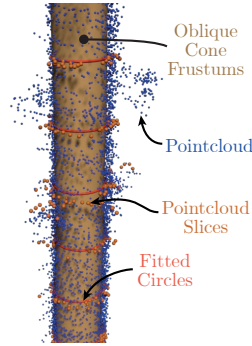


Fig. 5: Stem reconstruction as a stack of oblique cone frustums.

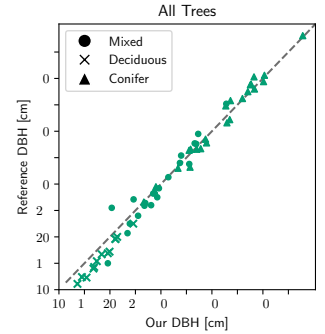


Fig. 6: Scatter plots of the DBH estimates of our reconstructions against reference measurements.

has ended.

1) *Detection Recall*: We started by evaluating our clustering algorithm to determine if we were able to detect all the trees present using the MLS data. As reported in Tab. II, our method was able to detect 98.08 % of all trees.

2) *DBH Estimation*: Next, we assessed the accuracy of our DBH estimates. For ground truth, we used the manual reference measurements of the tree diameters conducted by the foresters at a height of 1.3m above the ground, which we associated with the MLS scans using an AprilTag-based matching system. We report the results in Tab. II and visualize the results in Fig. 6. As expected, Tab. II shows that estimates for conifer trees are the most accurate with an RMSE of 1.18 cm, while the broad-leaf trees are the most challenging with an RMSE of 2.38 cm. The mixed plot is in between with an RMSE of 2.22 cm.

3) *Stem Curve Estimation*: Additionally, we evaluated the accuracy of our estimates of the entire stem curve by comparing our circle centers and diameters along the stem to tree models based on the TLS measurements. To build these models, we sliced the TLS tree clouds at regular intervals, annotated stem points and fitted circles to them in the least-squares sense. In Tab. II, we report an RMSE of diameter estimates along the stem of 3.02 cm and an RMSE of the stem curvature of 8.05 cm—averaged over all plots.

4) *Tree Height*: Finally, we compared the heights of the reconstructed stems. For the TLS measurements, the stem cross-section could no longer be reliably estimated above heights of 10.22 m, our reconstructions could only estimate up to an average height of 6.12 m (Tab. II). We attribute this to the sensor configuration, which has a limited field of view and thus cannot measure high up the tree.

B. Global Consistency

We designed the second experiment to demonstrate the importance of having a SLAM system ensuring globally consistent maps. For that, we let the pipeline run on the conifer plot again, but this time we disabled the trajectory updates in the Tree Manager. We did not disable the loop closures for the SLAM system, as drift accumulated over the entire trajectory would have made tree associations

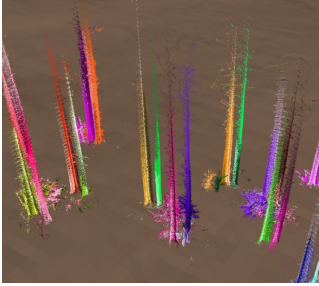


Fig. 7: Incorrect tree association prior to a loop closure. Unique trees are represented as two different instances (different hues).

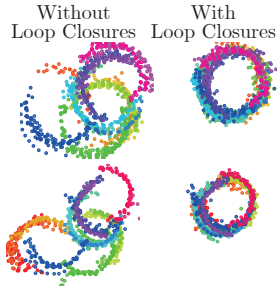


Fig. 8: Misaligned cluster point clouds due to odometry drift. Loop closure corrections are able to realign them.

RMSE [cm]	DBH	Stem Curve	Stem Diameter
w/o loop closures	5.85	35.61	3.76
w/ loop closures	1.18	4.65	2.82

TABLE III: Comparison of running the pipeline with or without loop closures. Evaluated is the RMSE in the fitting of DBH, stem curve and stem diameter. All results are averaged over three runs.

impossible. This implies that this experiment only considers the effect of the odometry drift in between loop closures.

Visually, the misalignment of the point clouds is shown in Fig. 8, but because of the realignment procedure described in Sec. III-E, our pipeline could still reconstruct stems.

A second effect is the failure of our pipeline to reliably merge tree clusters into a single tree instance (Fig. 7). This is due to the odometry drift being larger than our distance threshold for merging.

Ultimately, disabling loop closures in the tree manager should cause a reduction in the quality of the stem curve, which becomes apparent in Tab. III. We report a significant decrease of the RMSE in fitting the stem curve, which is to be expected if the point clouds are severely misaligned.

C. Ablations

We designed a third set of experiments to demonstrate the benefit of other central components of our pipeline and their impact on reconstruction quality.

1) *Randomized Hough Transform*: To demonstrate the advantage of the Randomized Hough Transform (RHT) algorithm, we compared it with the classical Hough algorithm, regular RANSAC fitting [9], and RANSAC*, where we applied the density-weighted subsampling procedure as described in Sec. III-E. For RANSAC and RHT we used 500 algorithm iterations.

In Tab. IV, we report the RMSE of the DBH estimates for all ablations averaged over three runs on all three datasets. RHT outperforms the alternatives in terms of RMSE. Regarding timing, the classical Hough algorithm is faster, which we attribute to a less expensive mechanism for vote aggregation in the Hough space.

In Fig. 9, we present a qualitative analysis to give an intuition for why regular RANSAC and the Hough algorithm are inferior. Firstly, the Hough algorithm tends to overestimate the diameter of a cluster. Secondly, regular RANSAC

Algorithm	RMSE [cm]				Time [ms]
	Conifer	Deciduous	Mixed	All	
Hough	8.43	12.45	5.22	7.68	115
RANSAC	5.81	3.48	2.69	4.27	247
RANSAC*	2.78	3.88	2.67	3.26	275
RHT	1.18	2.38	2.22	1.93	191

TABLE IV: Ablation study for different variants of robust circle fitting. We report the RMSE of the DBH estimates for the different versions averaged over three runs across all three of our datasets. We also report the timing of the algorithms.

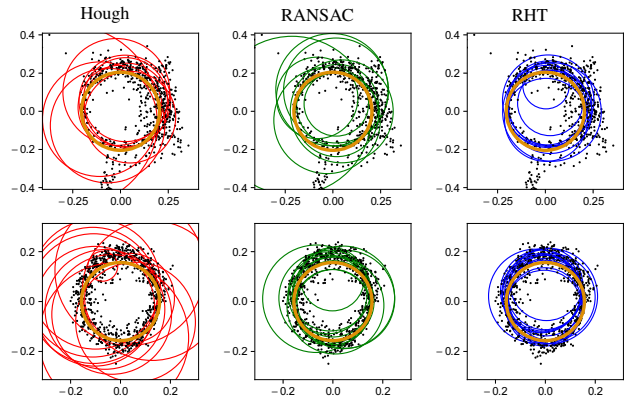


Fig. 9: Examples of circle estimates on two point clouds with noise. The Ransac and Hough circle fit overestimates the diameter. RHT is able to fit the circle more accurately. The TLS circle fit is shown in orange. Note that the black points represent points from different clusters as in Fig. 8

struggles in the presence of branches or other sources of noise. We attribute both of these phenomena to the low sampling density of our point clouds, which increases the relative impact of noise. This biases the inlier counting mechanism of Hough and RANSAC towards larger circles. Meanwhile, RHT with a more robust mechanism for inlier detection, does not suffer from this bias.

2) *Coverage Angle*: This experiment was conducted to support our assumption that larger coverage angles, i.e. the range of directions the tree is scanned from, are beneficial for reconstruction quality. We reconstructed every tree of the three plots several times, each time removing clusters and noting the reduced coverage angle. We grouped results in buckets of 20° increments and for each bucket computed the RMSE of diameter estimates along the stem curve with respect to the TLS dataset. We note a clear trend where increasing the coverage angle decreases the error of the estimate (Fig. 10).

This suggests that moving the sensor through the plot and measuring the trees from different angles is beneficial for accurate stem reconstruction.

D. Performance

This experiment explores the computation time of the real-time pipeline. We evaluated the runtime on a Simply NUC Topaz 3 featuring a Core i7-1165G7 with 4 cores, a base frequency of 2.8 GHz, and 32 GB of RAM. Payload clouds are accumulated over 20 m, which on average took 19.8 s.

adding a LiDAR sensor for scanning deeper into the canopy.

Considering the light weight of the pipeline as well as the Mobile Mapping System itself, we believe that with improvements in remote sensing hardware, building online forest inventories can be a valuable tool to quickly generate accurate models of forests.

ACKNOWLEDGEMENT

This work has been funded by the Horizon Europe project DigiForest(101070405) and a Royal Society University Research Fellowship (M. Fallon). We acknowledge the assistance of the Swiss Federal Institute for Forest, Snow and Landscape Research (WSL) who carried out the manual measurements at Stein am Rhein as well as by PreFor who collected the TLS dataset.

REFERENCES

- [1] D.H. Ballard. Generalizing the hough transform to detect arbitrary shapes. *Pattern recognition*, 13(2):111–122, 1981.
- [2] S. Bauwens, H. Bartholomeus, K. Calders, and P. Lejeune. Forest inventory with terrestrial lidar: A comparison of static and hand-held mobile laser scanning. *Forests*, 7(6), 2016.
- [3] A. Bienert, L. Georgi, M. Kunz, H.G. Maas, and G. Von Oheimb. Comparison and combination of mobile and terrestrial laser scanning for natural forest inventories. *Forests*, 9(7), 2018.
- [4] R. Bullock. Least-squares circle fit. *Developmental testbed center*, 3, 2006.
- [5] C. Cabo, C. Ordóñez, C.A. López-Sánchez, and J. Armesto. Automatic dendrometry: Tree detection, tree height and diameter estimation using terrestrial laser scanning. *International Journal of Applied Earth Observation and Geoinformation*, 69:164–174, 2018.
- [6] T. de Conto, K. Olofsson, E.B. Görgens, L.C.E. Rodriguez, and G. Almeida. Performance of stem denoising and stem modelling algorithms on single tree point clouds from terrestrial laser scanning. *Computers and Electronics in Agriculture*, 143:165–176, 2017.
- [7] R.O. Duda and P.E. Hart. Use of the hough transformation to detect lines and curves in pictures. *Communications of the ACM*, 15(1):11–15, 1972.
- [8] M. Ester, H. Kriegel, J. Sander, and X.Xu. A density-based algorithm for discovering clusters in large spatial databases with noise. In *Kdd*, volume 96, pages 226–231, 1996.
- [9] M. Fischler and R. Bolles. Random Sample Consensus: A Paradigm for Model Fitting with Applications to Image Analysis and Automated Cartography. *Commun. ACM*, 24(6):381–395, 1981.
- [10] P.V. Hough. Method and means for recognizing complex patterns, December 18 1962. US Patent 3,069,654.
- [11] E. Hyypä, J. Hyypä, T. Hakala, A. Kukko, M.A. Wulder, J.C. White, J. Pyörälä, X. Yu, Y. Wang, J.P. Virtanen, O. Pohjavirta, X. Liang, M. Holopainen, and H. Kaartinen. Under-canopy uav laser scanning for accurate forest field measurements. *ISPRS Journal of Photogrammetry and Remote Sensing (JPRS)*, 164:41–60, 2020.
- [12] E. Hyypä, A. Kukko, R. Kaijaluoto, J.C. White, M.A. Wulder, J. Pyörälä, X. Liang, X. Yu, Y. Wang, H. Kaartinen, J.P. Virtanen, and J. Hyypä. Accurate derivation of stem curve and volume using backpack mobile laser scanning. *ISPRS Journal of Photogrammetry and Remote Sensing (JPRS)*, 161:246–262, 2020.
- [13] L. Jiang. Efficient randomized hough transform for circle detection using novel probability sampling and feature points. *Optik*, 123(20):1834–1840, 2012.
- [14] S. Krisanski, M.S. Taskhiri, S. Gonzalez Aracil, D. Herries, A. Muneri, M.B. Gurung, J. Montgomery, and P. Turner. Forest structural complexity tool—an open source, fully-automated tool for measuring forest point clouds. *Remote Sensing*, 13(22), 2021.
- [15] X. Liang, J. Hyypä, H. Kaartinen, M. Lehtomäki, J. Pyörälä, N. Pfeifer, M. Holopainen, G. Brolly, P. Francesco, J. Hackenberg, H. Huang, H.W. Jo, M. Katoh, L. Liu, M. Mokrovs., J. Morel, K. Olofsson, J. Poveda-Lopez, J. Trochta, D. Wang, J. Wang, Z. Xi, B. Yang, G. Zheng, V. Kankare, V. Luoma, X. Yu, L. Chen, M. Vastaranta, N. Saarinen, and Y. Wang. International benchmarking of terrestrial laser scanning approaches for forest inventories. *ISPRS Journal of Photogrammetry and Remote Sensing (JPRS)*, 2018.
- [16] X. Liang, V. Kankare, J. Hyypä, Y. Wang, A. Kukko, H. Haggrén, X. Yu, H. Kaartinen, A. Jaakkola, F.Y. Guan, M. Holopainen, and M. Vastaranta. Terrestrial laser scanning in forest inventories. *ISPRS Journal of Photogrammetry and Remote Sensing (JPRS)*, 115:63–77, 2016.
- [17] X. Liang, V. Kankare, X. Yu, J. Hyypä, and M. Holopainen. Automated stem curve measurement using terrestrial laser scanning. *IEEE Trans. on Geoscience and Remote Sensing*, 52(3):1739–1748, 2014.
- [18] L. Liu, A. Zhang, S. Xiao, S. Hu, N. He, H. Pang, X. Zhang, and S. Yang. Single tree segmentation and diameter at breast height estimation with mobile lidar. *IEEE Access*, 9:24314–24325, 2021.
- [19] M. Malladi, T. Guadagnino, L. Lobefaro, M. Mattamala, H. Griess, J. Schwieler, N. Chebrolu, M. Fallon, J. Behley, and C. Stachniss. Tree Instance Segmentation and Traits Estimation for Forestry Environments Exploiting LiDAR Data. In *Proc. of the IEEE Intl. Conf. on Robotics & Automation (ICRA)*, 2024. Accepted.
- [20] B. Mason, G. Kerr, A. Pommerening, C. Edwards, S. Hale, D. Ireland, and R. Moore. Continuous cover forestry in british conifer forests. *Forest Research Annual Report and Accounts*, 2004:38–53, 2003.
- [21] J.D. Matthews. *Silvicultural systems*. Oxford University Press, 1991.
- [22] T.P. Pitkänen, P. Raunonen, and A. Kangas. Measuring stem diameters with tls in boreal forests by complementary fitting procedure. *ISPRS Journal of Photogrammetry and Remote Sensing (JPRS)*, 147:294–306, 2019.
- [23] C. Prendes, C. Cabo, C. Ordóñez, J. Majada, and E. Canga. An algorithm for the automatic parametrization of wood volume equations from terrestrial laser scanning point clouds: application in pinus pinaster. *GIScience & Remote Sensing*, 58(7):1130–1150, 2021.
- [24] C. Prendes, E. Canga, C. Ordóñez, J. Majada, M. Acuna, and C. Cabo. Automatic assessment of individual stem shape parameters in forest stands from tls point clouds: Application in pinus pinaster. *Forests*, 2022.
- [25] A. Proudman, M. Ramezani, S.T. Digumarti, N. Chebrolu, and M. Fallon. Towards real-time forest inventory using handheld lidar. *Robotics and Autonomous Systems*, 157:104240, 2022.
- [26] X.L. Qiujie Li, Pengcheng Yuan and H. Zhou. Street tree segmentation from mobile laser scanning data. *International Journal of Remote Sensing*, 41(18):7145–7162, 2020.
- [27] P. Raunonen, M. Kaasalainen, M. Åkerblom, S. Kaasalainen, H. Kaartinen, M. Vastaranta, M. Holopainen, M. Disney, and P. Lewis. Fast automatic precision tree models from terrestrial laser scanner data. *Remote Sensing*, 5(2):491–520, 2013.
- [28] I. Wald, S. Woop, C. Benthin, G.S. Johnson, and M. Ernst. Embree: a kernel framework for efficient cpu ray tracing. *ACM Transactions on Graphics*, 33(4), jul 2014.
- [29] D. Wisth, M. Camurri, and M. Fallon. Robust legged robot state estimation using factor graph optimization. *IEEE Robotics and Automation Letters*, 4(4):4507–4514, 2019.
- [30] L. Xu, E. Oja, and P. Kultanen. A new curve detection method: randomized hough transform (rht). *Pattern recognition letters*, 11(5):331–338, 1990.
- [31] W. Zhang, J. Qi, P. Wan, H. Wang, D. Xie, X. Wang, and G. Yan. An easy-to-use airborne lidar data filtering method based on cloth simulation. *Remote Sensing*, 8(6), 2016.